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U.S. Department of Energy  
Office of Classification  
Washington, DC 20585

~~Department of Energy Declassification Review  
Review Date: 11/11/04  
Authority: [unclear]  
Name: R. Hitchens  
Review Date: 11/11/04  
Authority: [unclear]  
Name: [unclear]~~

**REDACTED COPY**

October 12, 2006

# CLASSIFICATION BULLETIN

TNP-21

## Change in Classification Guidance for the USEC, Inc., American Centrifuge Program (U)

### I. Classification Guides Affected

This bulletin provides revised guidance topics and new term definitions for CG-ACP-1, *DOE Classification Guide for the USEC American Centrifuge Program (U)*, and should be incorporated immediately by pen-and-ink change.

### II. Background

This change in guidance promulgates the following classification determinations:

- **DELETED**
- Design, specifications, or drawings for the column assembly support rod and the support rod (hardware), per se, used in the USEC gas centrifuge.
- Specific lubricating oil used with the USEC gas centrifuge.
- The total number of armature permanent magnets procured in the USEC, Inc., American Centrifuge Program, incrementally and/or in total is unclassified.

*DOE  
6(3)*

~~RESTRICTED DATA~~  
This document contains Restricted Data, as defined in the Atomic Energy Act of 1954. Unauthorized disclosure subject to Administrative and Criminal Sanctions.

~~Classified by: *[Signature]*  
Brett A. Palmer, SP-52  
Derived from: CG-ACP-1, 11/30/2004~~

~~LIMITED DISTRIBUTION~~

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III. TNP-21 Changes to CG-ACP-1, DOE Classification Guide for the USEC American Centrifuge Program (U)

DOE (b)(3)(e)

DOE  
(b)(3)

DOE (b)(7)(e)

**DELETED**

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DOE  
b(7)(e)

**DELETED**



Joan G. Hawthorne  
Director  
Office of Classification  
Office of Health, Safety and Security

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CLASSIFICATION GUIDANCE DETERMINATION

DELETED

DOE  
6(3)

APPROVED:

[Signature]

DISAPPROVED:

\_\_\_\_\_

DATE:

6/20/06

~~Classified By: [Signature] Hs-92  
Derived From: EG-ARP-1, B20004~~

DEPARTMENT OF ENERGY DECLASSIFICATION	
1. AUTHORITY	2. DATE
3. ACTION	4. COMMENTS
5. CLASSIFIED BY	6. CLASSIFIED INTO
7. OTHER (SECRET)	

~~CONFIDENTIAL / RD~~

~~UNCLASSIFIED~~

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**DECLASSIFICATION DETERMINATION**

It is determined, pursuant to section 142a of the Atomic Energy Act of 1954, that the following information can be published without undue risk to the common defense and security and that this information shall be declassified and removed from the category of Restricted Data:

"Design, specifications, or drawings for the column assembly support rod and the support rod (hardware), per se, used in the USEC gas centrifuge and U.S. Gas Centrifuge."

APPROVED:

Michael A. Gault

DISAPPROVED:

\_\_\_\_\_

DATE:

6/13/06

~~CONFIDENTIAL /RD~~

~~UNCLASSIFIED~~

~~CONFIDENTIAL /RD~~

**DECLASSIFICATION DETERMINATION**

It is determined, pursuant to section 142a of the Atomic Energy Act of 1954, that the following information can be published without undue risk to the common defense and security and that this information shall be declassified and removed from the category of Restricted Data:

"Specific lubricating oil used with the USEC gas centrifuge."

APPROVED:

W. A. Hayes

DISAPPROVED: \_\_\_\_\_

DATE:

6/13/06

~~CONFIDENTIAL /RD~~

~~UNCLASSIFIED~~

~~CONFIDENTIAL /RD~~

**CLASSIFICATION GUIDANCE DETERMINATION**

The total number of armature permanent magnets procured in the USEC, Inc., American Centrifuge Program, incrementally and/or in total is unclassified.

APPROVED:



DISAPPROVED: \_\_\_\_\_

DATE:

6/20/06

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