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TITLE: ISOTOPE-DILUTION MASS SPECTROMETRY IN THE MEASUREMENT OF PLUTONIUM ISOTOPE HALF-LIVES

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ISOTOPE-DILUTION MASS SPECTROMETRY IN THE MEASURE-MINT OF PLUTONIUM ISOTOPE HALF-LIVES

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Alaros to measure the half-lives of ^{2.35}Pu, ^{2.60}Pu, and ^{2.61}Pu. The latter was determined by measuring the rate of decrease of the ^{2.50}Pu/^{2.50}Pu ratio in an appropriate isotopic mixture over a period of several years. The half-lives of the two lighter isotopic are too long to be determined in this manner. They were determined by measuring the rate of production of the corribus daughter relative to a known added ^{2.33}U spike. Experimental procedures were designed to control sources of error only to permit a detailed statistical treatment which included all known sources of error and accounted for all coveriment. The uncertainties, at the 95% confidence level, associated with the measured half-lives were less than 0.4% for ^{2.50}Pu and ²⁶⁰Pu.

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The hill differentes of the plutonium isotopea are necessary for many nuclear measurements and calculations such as caloricatric asseys, alpha particle counting measurements, and decay corrections of plutonium inventories and reference materials. Substantial differences have existed in published values for plutonium isotopes. To resolve some of these discrepancies, the Division of Safeguards and Security, DOE, convened a Half diffe Evaluation Committee consisting of six member laboratories. The Committee aspeed to resmeasure several plutonium isotope half-lives by as wide a variety of techniques as possible to reduce the effect of technique dependent systematic errors. The goal was half-life values

with a relative standard deviation of 0.1%. Initially, three techniques were to be used to measure the half-life of 233Pu. Each technique (alpha-particle counting, calorimetry, and mass spectronetry) was to be used by at least two laboratories. The results of that initial effort have been published. It is the intent of this paper to describe the evaluation of the isotope-dilution mass spectrometry procedures used at Los Alamos as a part of that effort and for the 245Pu measurement, and the different procedure used for the 245Pu measurement. Isotope dilution mass spectrometry can be a very useful quantitative analytical tool when it is properly applied. This problem furnishes a classical application and illustrates both the unique advantages and many of the critical operations.

EXPERIMENTAL PLAN FOR 240Pu HALF-LIFE MEASUREMENT

The same basic experimental plan was used for the half-life reascrements of ²³⁹Pu and ²⁴⁰Pu. This plan was established after a statistical evaluation of all steps involved, to ensure an appropriate distribution of effort.

The fundamental decay equation, in the form most useful for this calculation, is

(1)
$$\frac{-\frac{2\pi}{2}}{\sqrt{2}} = 1 - \exp\left[\ln(2)\Delta t / \Pi_{124/6}\right]$$

Since each decay of a $2^{n,r}$ Pu atom produces an atom of $2^{n,r}$ U, with I we mired relative to an internal standard of $2^{n,r}$ U added to a known atom ratio to the initial $2^{n,r}$ Pu, the equation becomes

(2)
$$= \frac{1}{2\pi} \left(\frac{S_{12}S_{2}}{S_{2}S_{12}} \right) \left(\frac{S_{12}S_{2}}{S_{2}S_{12}} \right) \times 1 = \exp\left\{ -\left\{ \ln(2) St / 81_{(2) \times 2} \right\} \right\}$$

The experimental measurements to be controlled are (a) $(S \times /S, \gamma_0)$ to be measured by mass spectrometry (b) the initial number of $(S \times /S, \gamma_0)$ to be measured by mass spectrometry (b) the initial number of $(S \times /S, \gamma_0)$ and atom (c) the initial measurement of the pluttening on the ende sufficiently small, $S \times (S_0 \times /S, \gamma_0)$ approaches the final measured value. For decay times of a year or longer, the error is measuring it is insignificant in the error propagation. The measurements requiring greatest care then are the make-up values $(S_0 \times /S, \gamma_0)$ and the ratio $(S_0 \times /S, \gamma_0)$ measured by mass spectrometry.

Niss Makenp Measurement. Six solutions were prepared from one batch of The Pu exide used by all participating laboratories with chemical and isotopic characterization done by

four of the laboratories. Three weighed portions were dissolved in MF-MBr and separated from uranium by ion exchange. (2) Weighed aliquots of a calibrated ²³³U solution were added to two weighed portions of each of the three purified plutonium solutions, providing six mixtures containing measured quantities of ²³³U and ²³³U. The quantities of ²³³U added were approximately equal to the amount of ²³⁶U expected to be produced by ²³⁶U decay in one year.

Note Makeup Measurement. A solution was prepared by disselving 99.996% enriched 23.3U3O8 in nitric acid and calibration; by mass spectrometry. Calibration solutions were prepared from weighed portions of NBS SRM 960 natural uranium metal and of a high-purity enriched uranium metal that had been extensively characterized at Los Alamos. Six weighed aliquots of the 1000 solution, and the twelve resulting mixtures were analyted by mass spectrometry to provide the 23.4U concentration, and the transfer of the calculation of the centration of the same struction of the SRM-960 calibration solution are:

All to E. Computed Concentration of SRM 960 Calibration debut but and Associated Uncertainty

tortistic	Value	ZRSD
March SiM-960 netal	P g	0.015
M. Tractional purity	0.999+	0.009
March 1 of split enrichment	0.99275	negl.
A. S. Test constant	6.022 E23	0.0005
At the wedget	238.051	negl.
Mr. Schultfall solution	120 g	0.0005
March of Arst dilution aliquot	2 3,	0.030
The contrast dilution solution	т 120-д	0.0005
the second dilution aliquo	t 2 g	0.030
The second dilution solution	m120 g	0.0005
to the control of that solution	1.4 E16 atoms/g	0.046

The controlling error is associated with the delivery and weighted of the 2-g aliquots for dilution, with a smaller copposed in the initial weighing. The factors entering into the calculation of the make-up ratio Ng $\alpha/N_{\rm Mon}$ are given in Table 11.

Variable	Value	% RSD
Nat: (typical)	~ 1.9 E21 atoms	0.023
238U Cone (SKN 960)	~ 1.4 E16 atoms/g	0.046
235 U Conc (LA metal)	~ 1.2 E16 atoms/g	0.052
⁷³³ U Cone (vs 238)	1.31473 E16	0.062
²³³ U Cone (vs 235)	1.31495 E16	0.063
* "Conc (avg)	1.31484 E16	0.044
N /N240	~ 9.6 E-5	0.049

The error associated with $N_{20.0}^{0}$ results from about equal contributions from the uncertainty in the assigned purity of the starting material and the weighing error. That associated with the $^{7.3}$ U calibrating solution is similar to the illustration for the SRM 960 solution except for a larger uncertainty in the assigned purity. The propagated values for the $^{2.3}$ U solution include the assigned RSD of the two calibrating solutions and the random error of the mass spectrometric measurement. The agreement between the two values is gratifying in that lost of the mass spectro, etry bias would be expected to be mass-dependent and brought out by the 3-mass difference in the calibration standard.

Mass Spectrometry. For the mans spectrometric measurement of 1772 W ratio, the unanium fraction was separated by ion exchange from portions of each of the six mixtures. Four portions of each were analyzed soon after mixing to provide the to values. At four elapsed times from 0.9% to 1.1 yr, two portions of each of the six solutions were analyzed for the the ratio. Their averages provided 25 separate calculations of the half-life. The mann spectrometers used were AMC / on Instruments using an electron multiplier detector as a correst ampliffer and operated under computer control. The program scans each peak magnetically and jumps to the next pools. The peak center is located and massurements from the center of the peak top are averaged. A measurement sequence consists of nine sweeps through the spectrum. Atom fractions are calculated from each consecutive pair of sweeps, giving eight calculations and an average and internal standard deviation. Mass discrimination of the system was established by multiple analyses of NBS SRM U-500. The uncertainty associated with the correction factor of 1,0024 per AMC was estimated to be 0.0647, resulting about equally from the random

measurement error and the stated uncertainty in the NBS certified value. It should be noted that this error should be largely nullified through the use of this factor for the calibration of the ²³³U solutions as well as the grow-in measurements.

RESULTS OF 240 Pu and 239 Pu HALF-LIFE MEASUREMENT

The value of HI_{240} and its associated standard deviation were estimated by a computation which included covariances. The resulting value of HI_{240} is 6574 yr, with a standard deviation (mean) of 6.2 yr. The 95% confidence limits are 6574 \pm 12.8 yr. Values from the other member laboratories are not yet available for comparison.

This experimental plan is basically the same as that used for the earlier HL₂₃₃ measurement. Our value of HL₂₃₉ was 15,164 yr, with a standard deviation (mean) of 14 yr, calculated by the variance-covariance procedure. In comparison, simple averaging yielded 24,162 yr, with a standard deviation of the mean of 2.6 yr. The results of the interlaboratory effort are given in Table III.

Table III. Values of the Half-Life of 239Pu Measured by Measure Imboratories of the Half-Life Evaluation Committee

Jaket (torn	Technique	Measured HL (yr)
Mand	Galorinetry	24,101
1.1.1	Calorimetry	24,102
3. •	esparticle counting	24,112
•••	depart le le count ing	24,124
1.55	Mass spectrometry	24,164
1.1 !	Mass spectrosetry	24,089
Va	Mass spectrometry	24,139
	Average	24,119 ± 26

HALF-LIFE MEASUREMENT OF 26 TPG

in which R_t and R_0 are the $^{2h_1}Pu/^{2h_2}Pu$ atom ratios at times t and t_0 . A single mixture of enriched ^{2h_1}Pu and ^{2h_2}Pu isotopes in strong hydrochloric acid was used in which the $^{2h_1}Pu/^{2h_2}Pu$ ratio approached unity in 3 years. The $^{2h_1}Pu/^{2h_2}Pu$ atom ratios were measured on two portions of the mixture at t_0 and on four portions at each of three elapsed times of 2.5, 2.9 and 3.6 years. All mass spectrometric measurements were done on at least duplicate filament loadings of each separated portion within 2 days following ion-exchange separation of ^{2h_1}Am . The measured half-life value is 14.379 years with a 95% confidence interval of 14.32 to 14.43 years.

DISCUSSION OF FACTORS AFFECTING ISOTOPE-DILUTION MASS SPECTROMETRY

The determination of plutonium half lives by measuring uranium daughters illustrates the strength of the isotope-dilution mass spectrometric technique. The uranium daughter is determined accurately in 10⁵ times as much plutonium following a chemical separation that need not provide its quantitative recovery. Various factors must be considered to attain high reliability. These include chemical treatment that quarantees isotopic exchange of sample and added (spike) isotopes, use of spikes that are calibrated accurately preferably relative to primary reference materials, and mass spectrometric measurements that are bias-free. Even the small uncertainty associated with the certified value of primary reference materials can be significant.

Perfecting on our experiments, several changes would have improved measurement reliability. These include more measurements at the to times, use of more accurate NBS-developed techniques for delivering weight aliquots of solutions, and greater replication of measurements for those factors that contributed the larger uncertainties.

For the ²⁶¹Pu half-life measurement, both ²⁴²Pu and ²⁶²Pu would be added isotopes. This would virtually eliminate isotopic fractionation and mass discrimination uncertainties.

56 TERRORS

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